



# Mono-Spray Xtreme Performance Range Xtreme 1k Clear Lacquer

## Product Information

A fast drying weather resistant protective coating for the clear over base coating of metallic base-coats. The clear lacquer provides a tough long lasting protective coating and also protects the paint from a drop in gloss level.



### Properties:

It sprays to give a tough acrylic finish  
It is advised to spray a sample first!



### Pretreatment / Cleansing:

Pre-cleansing with a good panel wipe

### Process: Coating Procedure



Please read the directions for use!

### Characteristics

High Gloss  
Fast drying.  
Non-yellowing  
Outstanding resistance to weather and light  
Good resistance to mild acids and alkalis  
Good toughness and scratch resistance  
Good resistance to water and salt spray

### Colour

Clear

### Processing Conditions

from +10°C and up to 80% relative air humidity.

VOC-regulation EC limiting value for the product (cat. B/e): 840 g/l (2007)  
This product contains max. 654 g/l VOC

### Drying Times:

#### Set to touch Full Hardness



after approx. 20—30 minutes at 20° C.  
after approx. 24 hours at 20° C

### Directions for use:

Allow the previous metallic base-coat to dry for approx. 30 minutes. Shake can vigorously for approx. 3 mins. prior to use and spray several light coats from a distance of 20 -30 cm. allowing a 10—15 min. flash off time in between coats

After use, turn can upside down and spray for a few seconds to clear the nozzle. This prevents the valve from clogging up when using next time.

### Safety Information:

Only to be used in well ventilated areas. Keep away from sources of ignition, do not smoke, eat or drink. Keep out of the reach of children. **Caution!** Pressurised container.

Protect from sunlight and do not expose to temperatures exceeding 50°C.

For professional use only. **Caution!** Disposal only in accordance to the regulations of the environmental health authorities.

The data sheet is for information purposes only! The information given is in accordance to our knowledge up to the latest standards and is based on years of experience in the manufacture of our products. The information is non binding and without guarantee.