



Mono-Spray Xtreme Performance Range

Xtreme Build Primer

Product Information

A fast drying, self etching high build primer filler with high filling power and active protection against corrosion. Adheres to Iron, Steel, Zinc, Aluminium and most recoatable plastics



Substrates:

Iron, steel, zinc, aluminium and most recoatable plastics

Use:

Substrates must be clean, free of corrosion, grease or polishing agents. Zinc and aluminium **MUST** be abraded. Do not apply to TPS. Spray a sample first



Pretreatment / Cleansing:

Pre-cleansing with appropriate degreaser

Process:

Coating Procedure



Please read the directions for use!

Characteristics

Fast drying.
Easy to sand.
High filling power and coverage.
Resistant to silicon remover.
Excellent adhesion
Re-coatable with all commercial solvent or water base 1k & 2k topcoats
Active protection against corrosion

Colour

Dark grey / Light grey

Processing Conditions

from +10°C and up to 80% relative air humidity.

VOC-regulation EC limiting value for the product (cat. B/e): 840 g/l (2007)
This product contains max. 628 g/l VOC (*Light Grey*) & 621g/l VOC (*Dark Grey*)

Drying Times:



Dust dry
Set to touch
Re-coatable
Sanding

5 min
10 min
30 min
30 min

Subsequent Processing:



Dry sanding P400—P500



Wet sanding P800

Directions for use:

Shake can vigorously until the mixing balls move freely. Spray 2-3 applications in a crisscross fashion from a distance of 20 -30 cm. allowing 3—5 mins flash off time in between coats (to give a dry film thickness = 50—60 µm).

After use, turn can upside down and spray for a few seconds to clear the nozzle. This prevents the valve from clogging up when using next time. **DO NOT RE-COAT WITH POLYESTER SPRAY FILLERS!**

Safety Information: Read the corresponding Material safety data Sheet

Only to be used in well ventilated areas. Keep away from sources of ignition, do not smoke, eat or drink.

Keep out of the reach of children. **Caution!** Pressurised container.

Protect from sunlight and do not expose to temperatures exceeding 50°C.

For professional use only. **Caution!** Disposal only in accordance to the regulations of the environmental health authorities.

The data sheet is for information purposes only! The information given is in accordance to our knowledge up to the latest standards and is based on years of experience in the manufacture of our products. The information is non binding and without guarantee.

MONOFIL – Applied House, Fulflood Road, Havant, Hampshire. PO9 5AX

Tel: +44 (0) 239 2470909 - Fax: +44 (0) 239 2476340

Internet: www.monofil.co.uk e-mail: sales@monofil.co.uk