



Reloplast

PE-Füllspachtel

gb 1/0915

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Product Information

Reloplast PE-Füllspachtel is a 2-component high build body filler based on polyester resins with adhesion on steel, aluminium, zinc and glass fibre reinforced compounds. After a short drying time the product can be very well sanded with high rub-off. In order to close possible pin holes after sanding a further coat of Relofine can be applied. Overcoat with Relocryl grundierfiller.

Reloplast PE-Füllspachtel may be successfully sanded even after 24 h.

Colour shade	grey			
Mixing ratio	100 : 2			
Hardener	Härter P			
Thinners				
Spraying viscosity 20 °C				
Application	spraying pressure	spraying nozzle	spraying operations	
Air / Flowjar - Spray gun				
Airless / Airmix				
Pot life 20 °C	4 - 5 min.			
Coat thickness / dry film				
Curing time / Flash off time				
Dry	recoat time	dust dry	set to touch	full hardness
Object Temp. 20 °C	Sandable after approx. 20 min.			
Object Temp. 60 °C	Sandable after approx. 5 - 10 min.			
VOC-regulation	EC limiting value for the product (cat. B/b): 250 g/l This product contains max. 3 g/l VOC [0,03 lbs/gal]			

Remarks:

Apply over +10° C and at max. 80% relative air humidity.

The substrate must be clean, dry and free of grease. Slightly sand surfaces! Remove old layers of paint or primer, which are not adhesive or completely dry. Do not apply on thermoplastic or acid-containing products (eg. Reaktionsprimer). Mix well Reloplast PE-Füllspachtel and Härter P.

This data sheet is for information purpose only! To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However the data is not binding and without warranty. Please follow recommendations stated on the relevant safety data sheet and precautions stated on the product label. We reserve our right to make additions, deletions, or modifications to the information at any time without prior notification.