



Relocryl

Acrylic Primer Filler

Product Information

gb 1/0815

page 1/1

Relocryl Acrylic Primer Filler is an easy sandable 2K-primer -surfacers of excellent filling power, high protection against corrosion and good adhesion, to be used for the car refinishing sector. Spot repairs can be carried out without the filler sinking or the build up of edges.
Consumption: 5 - 6 m² / litre

Colour shade	Grey		
Mixing ratio	5 : 1 by volume		
Hardener	Depending on the dimensions of the surface to be painted: Acryl MS-Hardener Fast or Extra Fast		Relocryl
Thinners	5 - 10 % Relocryl Acryl Thinner		
Spraying viscosity at 20° C	30 - 35 s 4 mm DIN		
Application	spraying pressure	spraying nozzle	spraying operations
Air / Flowjar - Spraygun	3 - 5 bar	1.5 mm	2 - 3
Airless / Airmix	120 - 150 bar	0.33 mm	2 - 3
Pot life	3 - 5 h		
Coat thickness / dry film	60 - 80 µm		
Curing time / Flash off time	15 min		
Dry	recoat time	dust dry	set to touch
	3 - 5 h		
	30 min Wet sanding with P600 - 800; Dry sanding with P320		
VOC - regulation	EU limiting value for the product (cat. B/c): 540 g/l (2007) product contains max. 506 g/l [4.22 lbs/gal]		This

Remarks

Working conditions: From + 10°C and up to 75% relative air humidity
Storage: The product has a shelf life of at least 3 years, if stored in tightly closed original containers at room temperature.

This data sheet is for information purpose only! To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However the data is not binding and without warranty. Please follow recommendations stated on the relevant safety data sheet and precautions stated on the product label. We reserve our right to make additions, deletions, or modifications to the information at any time without prior notification