



Monofil Multi Filler

gb 1/1013

Product Information

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Monofil Multi Filler is a high build body filler for both filling and finishing with adhesion to steel sheets, galvanised sheets, aluminium, tin plated substrates and glass fibre reinforced plastics. Short drying time and easy sanding as well as a pore free application by high thickness coatings are further characteristics of this top product

Colour shade	beige		
Mixing ratio	100 : 2		
Hardener	Hardener		
Thinners			
Spraying viscosity at 20° C			
Application	spraying pressure	spraying nozzle	spraying operations
Air / Flowjar - Spraygun			
Airless / Airmix			
Usage	3 - 4 min		
Coat thickness / dry film			
Curing time / Flash off time			
Dry	recoat time	dust dry	set to touch
Object Temp. 20° C	sandable after approx. 20 min		
Object Temp. 60° C IR Drying	sandable after approx. 5 min		
VOC compliant	EU Limiting value for the product (cat. B/b): 250 g/l (2007) This product contains max. 6 g/l VOC [0.050 lbs/gal]		

Remarks:

The substrate must be clean, dry and free of grease. Slightly sand the surface! Remove old layers of paint or primer, which are not adhesive or fully dry. Do not apply on thermoplastic or acid-containing products. Thoroughly mix Monofil Multi Filler and Hardener.

This data sheet is for information purpose only! To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However the data is not binding and without warranty. Please follow recommendations stated on the relevant safety data sheet and precautions stated on the product label. We reserve our right to make additions, deletions, or modifications to the information at any time without prior notification